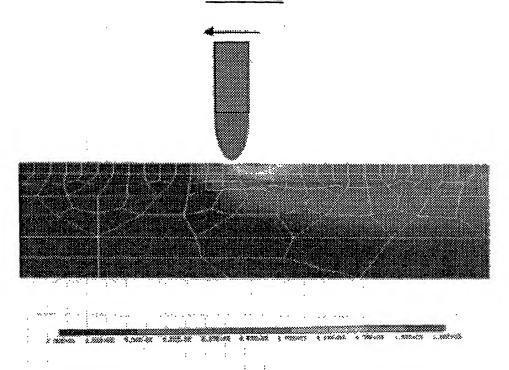
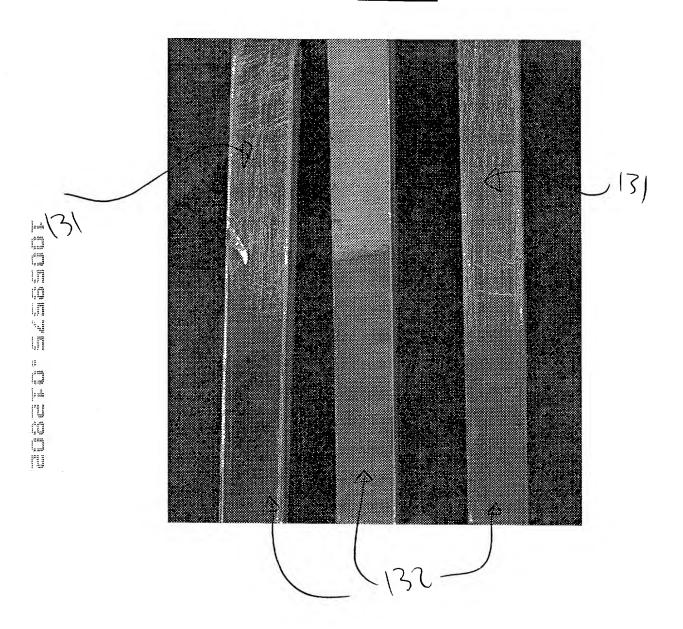
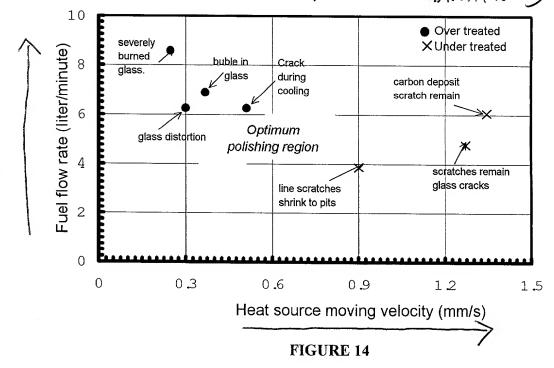


FIGURE 11





## REPRESENTATIVE RESULTS OF OPTIMAL, AND SUB-OPTIMAL, HEAT SOURCE VELOCITY AND FUEL FLOW RATE COMBINATIONS



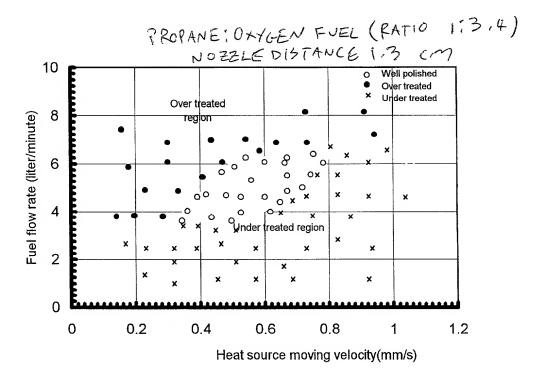
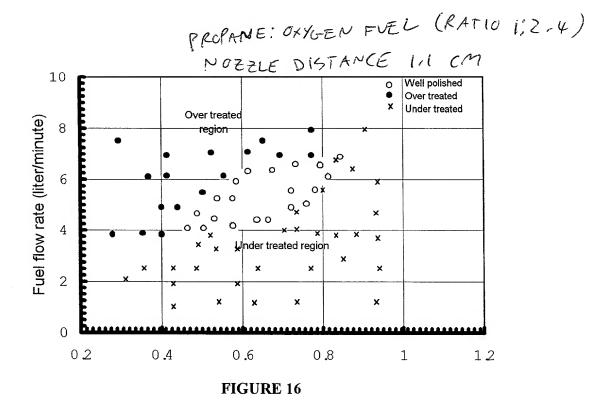
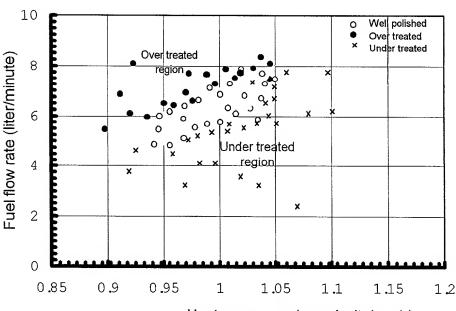


FIGURE 15



## PROPANE: OXYGEN FUEL (RATIO 1:3.9) NOZZLE DISTANCE 110 CM



Heat source moving velocity(mm/s)

FIGURE 17

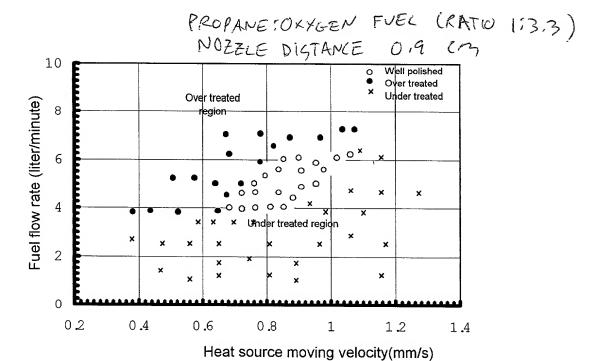
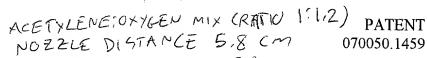
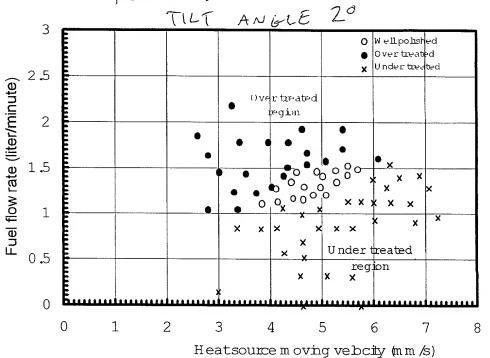


FIGURE 18

N......





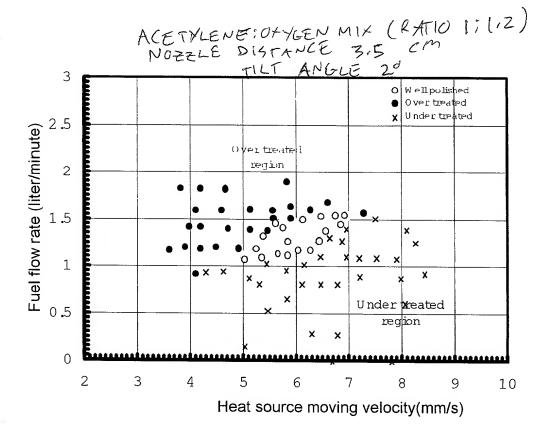


FIGURE 20